

Date: Friday, 17/08/2007 7:46:43 AM
User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: D35643
Job Number	: 34052	Part Number	: D35643
Estimate Number	: 10804	Drawing Number	: REWORK
P.O. Number	: <i>N/A</i>	Project Number	: <i>N/A</i>
This Issue	: 17/08/2007 S.O. No. : <i>N/A</i>	Drawing Revision	: <i>N/A</i>
Prsht Rev.	: NC	Material	: <i>N/A</i>
First Issue	: <i>N/A</i> Type : SMALL /MED FAB	Due Date	: 24/08/2007
Previous Run	: 33764	Qty:	10 Um: Each
Written By	: <i>[Signature]</i>		
Checked & Approved By	: <i>[Signature]</i>		
Comment	:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PACKAGING 1	PACKAGING RESOURCE #1
	Comment: PACKAGING RESOURCE #1 remove from stk: <i>33764</i> D3564-3 B <i>35643</i>	
2.0	D35643	WEARSHOE
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s) WEARSHOE	
3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
	Comment: SMALL & MEDIUM FAB RESOURCE 1 reform to remove aft joggle	
4.0	QC5	INSPECT WORK TO CURRENT STEP
	Comment: INSPECT WORK TO CURRENT STEP <i>Er 02/09/18</i>	
5.0	PACKAGING 1	PACKAGING RESOURCE #1
	Comment: PACKAGING RESOURCE #1 re-identify using new B/N <i>FP-15</i> <i>M-L</i> <i>07/09/18</i>	

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Drawing Name: D35643

Job Number: 34052

Part Number: D35643

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



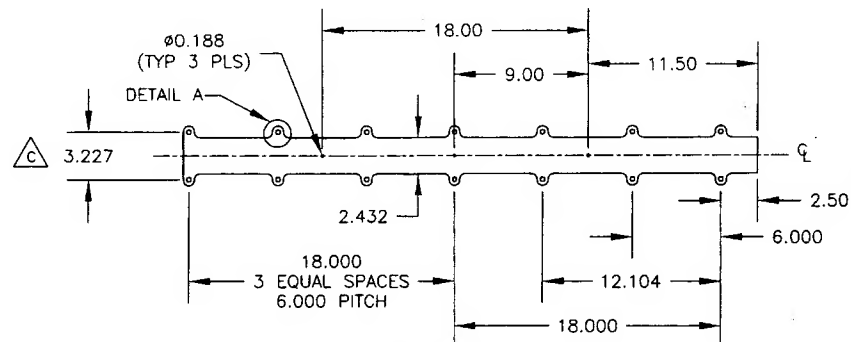
Comment: FINAL INSPECTION/W/O RELEASE

②
17/08/09/19

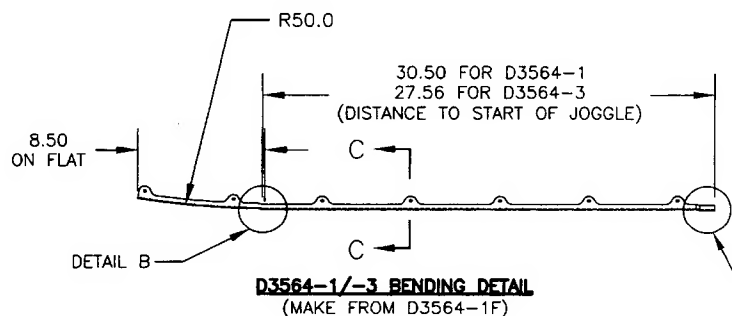
Job Completion



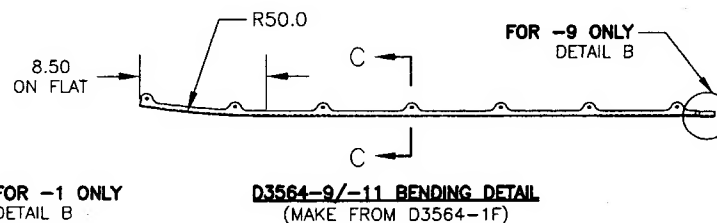
u 17/08/09/19



D3564-1F FLAT PATTERN



D3564-1/-3 BENDING DETAIL
(MAKE FROM D3564-1F)



D3564-9/-11 BENDING DETAIL
(MAKE FROM D3564-1F)

2059B HARDCOAT WELD
4.0 LONG
0.063 TO 0.125 HIGH
(TYP. 11 PLS.)
WELD AFTER BENDING AS
ILLUSTRATED PER DT8308



D3564-1/-3/-9/-11 WELDING DETAIL

D3564-1/-3/-5/-7/-9/-11/-13 WEARPLATE NOTES

- 1) MATERIAL: AISI 304/316 SS SHEET PER AMS 5513 OR AMS 5524, 16 GAUGE (0.063 THICK)
(REF DART MATERIAL SPEC M304S16GA)
- 2) FINISH: POWDER COAT GREY SANDTEX (REF 4.3.5.6) PER DART QSI 005 4.3
- 3) WELD PER DART QSI 004
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.015
- 7) PART IS SYMMETRICAL ABOUT CENTERLINE

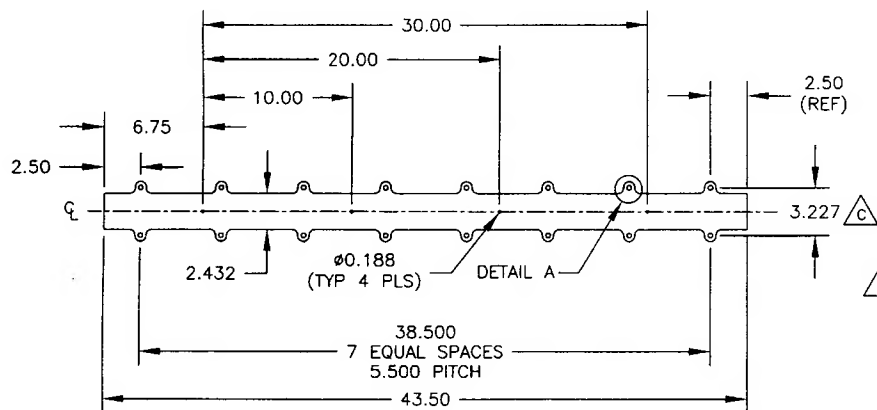
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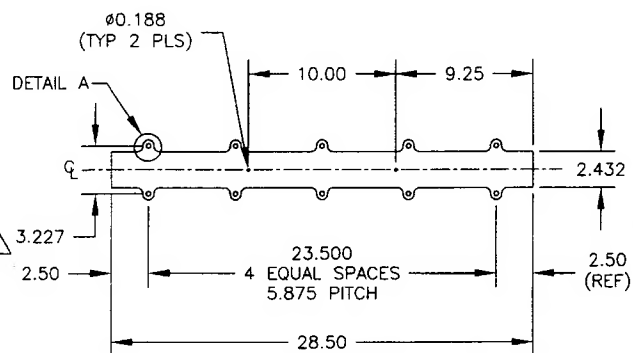
C	07.04.17	MOVE TAB OUTBOARD, DETAIL A
B	07.03.20	ADD AMS 5513 AND AMS 5524
A	06.12.18	NEW ISSUE
DESIGN	DRAWN BY	DART DART AEROSPACE LTD. HARRISBURG, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D3564
DATE	07.04.17	TITLE WEARSHOE
		REV. C SHEET 1 OF 2 SCALE 1:8

REFERENCE ONLY

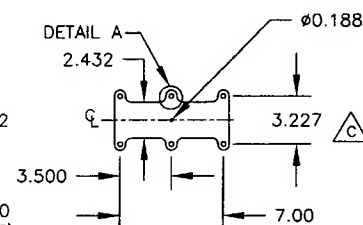
RELEASED
07.06.28



D3564-5F FLAT PATTERN

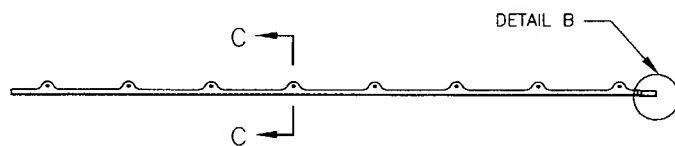


D3564-7F FLAT PATTERN

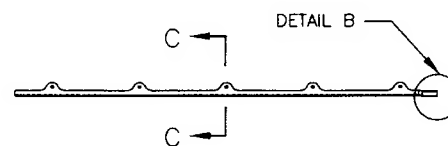


D3564-13F FLAT PATTERN

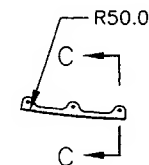
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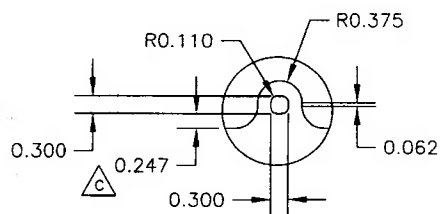
D3564-5 BENDING DETAIL
(MAKE D3564-5 FROM D3564-5F)



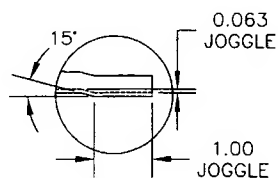
D3564-7 BENDING DETAIL
(MAKE D3564-7 FROM D3564-7F)



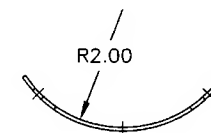
D3564-13 BENDING DETAIL
(MAKE D3564-13 FROM D3564-13F)



DETAIL A
SCALE 1:2








DETAIL B
SCALE 1:2



SECTION C-C
SCALE 1:2

RELEASED
07.06.2017

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	CHECKED		APPROVED			
	DATE	DRAWING NO.				REV. C
	07.04.17	D3564				SHEET 2 OF 2
		TITLE				SCALE
	WEARSHOE			1:8		